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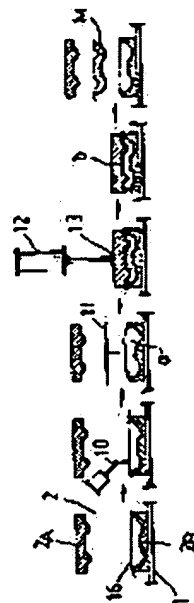
## (54) PRODUCTION DEVICE OF SYNTHETIC RESIN FOAMED PRODUCT

## (57)Abstract:

PURPOSE: To produce foamed products efficiently by orderly establishing each station of placing onto a turning conveyor, input of a feed solution for foamed product clamping of a metal mold, and ripening.

CONSTITUTION: A feed solution for foamed products is supplied from a feeding nozzle 10 and filled up on a lining or releasing material 16 set up on a lower mold 2B. The solution is foamed immediately and a surface skin material 11 is placed on the surface at the D position where the foaming is not yet complete, and is attached by adding a slight pressure. Then a laminate (b) of a foaming material (a) and the surface skin material 11 is pressed and simultaneously mutually connected upper mold 2A

and lower mold 2B are fixed by a clamp 5. Then after ripening for a certain period of time by feeding into an oven 15, the clamp 5 is loosened at a position (L) to open the metal mold 2 and a molded product M formed according to the shapes as specified by both



upper and lower molds 2A and 2B.

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